

Work Order ID 65031

Wednesday, January 05, 2011 3:02:38 PM

Page 1

Item ID: D2161-212

Accept

Revision ID:

Item Name: Mirror Bracket, 212

Start Date: 1/5/2011 Start Qty: 4.00

Required Date: 1/14/2011 Req'd Qty: 4.00

Reference:

Approvals:

Process Plan:

Date: 11-01-11

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2161

Rev B2

100

Weld per dwg A/R S.S. rod Batch: 114509 0.00



Large Fab

Memo

0.00

Large Fab

1-Assemble on Jig DT8065 as per Dwg D2161
2-Weld as per Dwg D2161 Identify as D2161-212

EL 11-1-18 (24)

110

QC9- Inspect visual per QSI004- Fusion Welds 0.00



QC

Memo

0.00

Quality Control

Op 11-01-18 (4)

120

QC5- Inspect part completeness to step on W/O 0.00



QC

Memo

0.00

Quality Control

(7)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Required Date: 1/14/2011 Req'd Qty: 4.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Black Sandtex(Ref:4.3.5.7) per QSI005 4.3

0.00



M 112588

Powdercoat

Memo

0.00

Powder Coating

START TIME: 7:10

OVEN TEMPERATURE:

FINISH TIME: 7:40

7:40

17 BR 11-01-19

140

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

M 11/01/19

4 0

150

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

PPP 64471
2 x
654932 x

11/01/19 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Page 3

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Item Name: Mirror Bracket, 212

Start Date: 1/5/2011 Start Qty: 4.00

Required Date: 1/14/2011 Req'd Qty: 4.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/01/19 *[Signature]*
MP
11-01-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Wednesday, January 05, 2011 3:02:42 PM

Page 1

Work Order ID: 65031

Parent Item: D2161-212

Parent Item Name: Mirror Bracket, 212







Start Date: 1/5/2011

Required Date: 1/14/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP D02.04.15 Added dwg Rev.B1 and finish NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2013-3  Mirror Bracket LH, 212		Manufactured	No			100	Each	0.0000	1	4			
				65063 X4							EL	11-1-18	
D2013-4  Mirror Bracket RH, 212		Manufactured	No			100	Each	0.0000	1	4			
				65066 X4.							EL	11-1-18	
D2037-101  Arm		Manufactured	No			100	Each	10.0000	1	4			
											EL	11-1-18.	

Location

WA

62446

Loc Qty

10

10

Loc Code

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

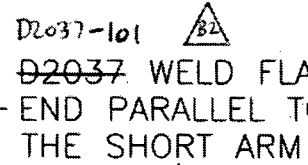
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COPIES ISSUED



FINISH: ~~POWDER COAT ASSEMBLY BLACK~~
~~CRINKLE (4.3.5.3) PER DART QSI 005 4.3~~
 POWDER COAT BLACK SANDTEX (4.3.5.7) PER
 DART QSI 005 4.3 

DESIGN	DRAWN BY		DART AEROSPACE LTD	
JB	RT		HAMKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B	
DE	DE	D2161	SHEET 1 OF 1	
DATE	TITLE		SCALE	
99.06.07	MIRROR BRACKET		NTS	
A	93.04.29	NEW ISSUE		
B	99.06.07	REDRAWN FOR CLARITY ADDED -204/-205/-212 DESIGNATIONS		
B1	02.03.25	CHANGE FINISH		
82	02.06.14	D2037-101 W/1203		

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